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sufficiently malleable and ductile. Mechanical working requires that the material may undergo  $\square$ plastic deformation $\square$  during its processing. Frequently, work piece material is not sufficiently malleable or ductile at ordinary room temperature, but may become so when heated. Thus we have both hot and cold metal forming operations.

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University of Florida Spring 2009. ii Anil V. Rao earned his B.S. in mechanical engineering and A.B. in mathematics from Cornell University, his M.S.E. in aerospace engineering from the University of Michi-

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